

Insulating Glass-Sealant PIB-32

Gray Primary Seal for Commercial IG

Description

ADCOTHERM® PIB-32 is a gray polyisobutylene based sealant that exhibits excellent long-term stability and remains permanently flexible, even at low temperatures. Like all **ADCOTHERM® PIB** sealants, **ADCOTHERM® PIB-32** exhibits low argon permeability and inherently low moisture vapor transmission along with excellent adhesion to aluminum, stainless steel and tin-plated steel spacer substrates.



Basic Use

ADCOTHERM® PIB-32 is specifically formulated to be used as a primary sealant in insulating glass units for commercial construction. **PIB-32** is compounded with high levels of UV stabilizing agents to provide maximum protection in exposed applications such as direct glazing.

ADCOTHERM® PIB-32 has very low moisture vapor transmission rates (MVTR) and gas permeability rates. Properly constructed dual-seal units incorporating **ADCOTHERM® PIB-32** will retain argon insulating gas and maintain a dry interior unit airspace for decades. Insulating glass units produced with **ADCOTHERM® PIB-32** routinely pass ASTM E2188, E2189, E2190 (HIGS) standards. Color variation in PIB 32 is tightly controlled via a colorimeter and PIB-32 will never exhibit black streaking.

ADCOTHERM® PIB-32 offers high application rates without sacrificing strength performance. **PIB-32** is designed to run well on high-volume, fully automated application equipment as well as manual butyl extruders. **PIB-32** may be used with most commercially available urethane, silicone, polysulfide, or butyl hot melt insulating glass secondary sealants.

Health & Safety

Prior to working with this or any product consult product label and Safety Data Sheet (SDS) for necessary health and safety precautions.

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Features

Easily dispensed

Excellent cohesive strength

Low moisture vapor transmission rate (MVTR)

Excellent resistance to weathering

Low gas permeability

Excellent adhesion to glass, stainless steel, aluminum, tin-plated steel, and many plastics

Ultra low volatile content

Dedicated gray PIB manufacturing line

Benefits

Dispensing viscosity will support production rates on high volume automated extruders

Reduced offset shear failures resulting in less rework and better in-plant unit handling

Increased unit life expectancy

Does not degrade upon exposure to environmental conditions

Increased argon gas retention beyond industry standards

Can be used with all commercially accepted metal spacer systems and most plastic spacer systems

No chemical fogging. No discoloration of low-e coatings

No black streaking in product

Storage and Shelf Life

Store material in original unopened packaging at temperatures between 4°C to 38°C (40°F to 100°F). Shelf life is 24 months when stored as recommended.

Limitations

- **Insulating Glass-Sealant PIB-32** is not intended for use as a structural sealant.
- **Insulating Glass-Sealant PIB-32** is not resistant to attack by solvents, oils, and plasticizers. When constructing IG with silicone secondary sealants, care must be taken to insure that the glazing environment (including setting blocks, compression gaskets, glazing sealants, and weatherproofing sealants) is free from solvents, oils and plasticizers. These chemicals can migrate through silicone secondary sealants and attack the primary sealant resulting in premature IG unit failure.
- The surfaces to be bonded must be dry, clean and free from dust and grease. Glass surfaces should be thoroughly cleaned by hand or machine with non-film forming, low residue detergent and rinsed thoroughly with clean hot water.

Glazing Compatibility

It is recommended that glazing materials be tested for compatibility and that all units be glazed in accordance with GANA (Glass Association of North America) and IGMA (Insulating Glass Manufacturers Alliance) recommendations. Contact with any solvent, oil, or plasticizer-containing glazing materials should be avoided.

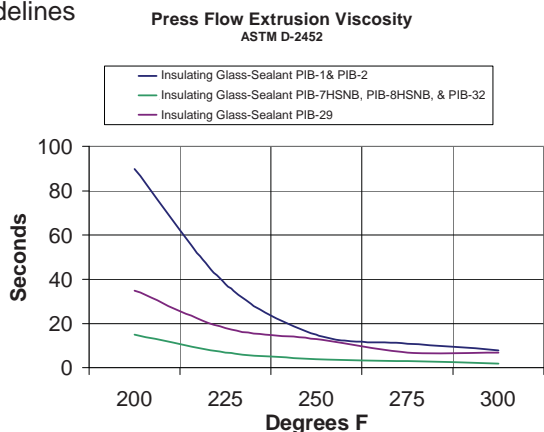
Performance Standards

Insulating glass units incorporating **Insulating Glass-Sealant PIB-32** routinely meet the following specifications:

- ASTM E 774
- ASTM E 2188, E2189, E2190 (HIGS)
- CGSB 12.8
- EN 1279 (Part 1-3)

Application Instruction

See **Insulating Glass-Sealant PIB** Application Guidelines



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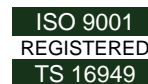
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Packaging

Insulating Glass-Sealant PIB-32 is available in the following standard packages:

Part #	Physical Form	Package
PB-059G-56	14.0 lb (6.4 kg) slug	4 slugs (56 lb)/case
	Solid drum	Steel drum
	1/16" diameter rope	430 lb steel drum
MT-0349	3/32" diameter rope	42' rolls 2,100 ft/case
		42' rolls 2,100 ft/case

Technical Data		
Property	Typical Value	Test Method
Moisture Vapor Transmission	0.02 g/m ² /24 hr	ASTM F1249 2mm thickness
Argon Diffusion	0.02 L/m ² /24h/ 760mm	ASTM D3985 3mm thickness
Press Flow Extrusion Viscosity	7 seconds	ASTM D2452 110°C (230°F), 8.6mm orifice
Service Temperature	-45°C to 80°C (-50°F to 176°F)	
Physical Properties		
Cone Penetration	50 dmm	ASTM D217, 150g added load
Solids Content	100%	
Specific Gravity	1.06	ASTM D71
Weight per gallon	8.8 lb	
Application Properties		
Suggested Application Temperature	100°C to 130°C (212°F to 265°F)	
NOTE: The foregoing information is published as general information only. The listed properties and performance characteristics are approximate values and are not to be interpreted as manufacturing specifications.		



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